KRAFFT, S.L. Unipersonal Carretera de Urnieta, s/n

Apartado 14 - 20140 - Andoain (Gipuzkoa) Phone: +34 943 410400 - Fax: +34 943 410440

Emergency Telephone Number:

+34 943 410400 (8:00-17:00 h.) (working hours)

SAFETY DATA SHEET according to regulation (EU) No. 453/2010

1. IDENTIFICATION OF THE PREPARATION

Identification of the preparation: PERMA POXY 4 MINUTE MULTI-METAL STICK

Recommended use: Epoxy resin

Product code 35201, 35202, 35203

2. HAZARDS IDENTIFICATION

Classification and labelling according to Directive 67/548/EEC



Most Important Hazards: Irritating to eyes and skin. May cause allergic skin reaction.

Classification and labelling according to CLP (EC No.1272/2008)



Classification:

Skin irritation, Category 2 Eye irritation, Category 2A Skin sensitization, Category 1

Statements of hazard:

Warning
Causes skin irritation
Causes serious eye irritation
May cause allergic skin reaction

Precautions for safe handling:

Keep out of the reach of children
Avoid breathing vapors or mists
Wear suitable gloves and eye/face protection
Wash thoroughly after handling
Contaminated work clothing should not be allowed out of the workplace

STICK

3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	Weight%	EC Number	EU Classification 67/548/EEC	CLP Classification EC No.1272/2008
LIMESTONE 1317-65-3	30-60	215-279-6	None	None
TALC 14807-96-6	30-60	238-877-9	None	None
BISPHENOL-A- (EPICHLOROHYDRIN) POLYMER 41638-13-5	10-30	Not determined	Xi: R36/38, R43	Skin Irrit. 2 Eye Irrit. 2A Skin Sens. 1 Aquatic Chronic 3
SILICA, QUARTZ 14808-60-7	0.1-1.0	238-878-4	None	None

4. FIRST-AID MEASURES

General Information: If you feel unwell, seek medical advice (show the label where possible).

Inhalation: Move to fresh air in case of accidental inhalation of vapours. If symptoms persist, call

a physician.

Skin Contact: Wash off with soap and water. If skin irritation persists, call a physician. Wash

contaminated clothing before re-use.

Eye Contact: In the case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

Ingestion: If swallowed, do not induce vomiting - seek medical advice.

Protection of first-aiders: Avoid contact with skin, eyes and clothing.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: Carbon dioxide (CO2), Dry chemical, foam

Extinguishing media which must not be used for safety None reasonably foreseeable

reasons:

Special instructions for protection and hygiene:Thermal decomposition can lead to release of irritating

gases and vapours.

Special protective equipment for firefighters: Use personal protective equipment Avoid contact with skin

and eyes

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: For additional information on processing see sections 7, 8 and 11 of this safety data

sheet.

Environmental Precautions: Do not flush into surface water or sanitary sewer system.

Cleanup: Absorb spill with inert material (e.g. dry sand or earth), then place in a chemical

waste container.

7. HANDLING AND STORAGE

Handling precautions: Avoid contact with the skin and the eyes. Avoid breathing vapors or mists. Wash

thoroughly after handling. Wash contaminated clothing before reuse.

Storage: Store in cool place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Component	ACGIH; TLV-TWA	German MAK; TWA	UK WEL; TWA	Finnish OEL; HTP
LIMESTONE	Not listed	Not listed	10 mg/m ³	Not listed
1317-65-3			-	
TALC	2 mg/m ³	Not listed	1 mg/m ³	8h:5mg/m³
14807-96-6				
BISPHENOL-A-	Not listed	Not listed	Not listed	Not listed
(EPICHLOROHYDRIN)				
POLYMER				
41638-13-5				
SILICA, QUARTZ	0.025 mg/m ³	Not listed	Not listed	Not listed
14808-60-7				

Product Name: PERMA POXY 4 MINUTE MULTI-METAL Item No. 35203

STICK

Ventilation: Where reasonably practicable this should be achieved by the use of local exhaust

ventilation and good general extraction.

Respiratory Protection: In case of insufficient ventilation, wear suitable respiratory equipment.

Skin: Neoprene or nitrile gloves recommended.

Eyes: Safety glasses

Hygiene Measures: When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Black Odor: Slight

pH: Does not apply Soling point/range: >260°C (>500°F)
Melting point: Not determined Solve Flash point: >400°F (204.4°C).

Risk of explosion: None reasonably foreseeable.

Vapor pressure: 0.03 mmHg

Density: 2.8
Solubility in water: Negligible
Partition coefficient (n- Not determined

octanol/water):

Vapor density: >1 (Air = 1)

Evaporation Rate: <1 (Butyl acetate = 1)

VOC Content(%): 0

10. STABILITY/REACTIVITY

Stability: Stable under normal conditions.

Conditions to Avoid: Heat.

Materials to avoid: Acids, Fluorine

Hazardous decomposition Carbon oxides, Ammonia, Nitrogen oxides (NOx)

products:

11. TOXICOLOGICAL INFORMATION

Component	Weight%	LD50/oral/rat	LD50/dermal/rabbit	LC50/inhalation/rat	IARC Carcinogen
LIMESTONE 1317-65-3	30-60	>5000 mg/kg			
TALC 14807-96-6	30-60				Group 3 Supplement 7, 1987 Monograph 42, 1987
SILICA, QUARTZ 14808-60-7	0.1-1.0	500 mg/kg			Group 1; Monograph 68, 1997

Local Effects

Skin Irritation: May cause skin irritation and/or dermatitis. May cause allergic skin reaction.

Eye Irritation: Irritating, but will not permanently injure eye tissue.

Inhalation: May cause irritation of respiratory tract. Exposure to decomposition products may be

a hazard to health.

Ingestion: Irritating to mouth, throat and stomach.

Sensitization: May cause sensitization of susceptible persons by skin contact.

Chronic toxicity: None reasonably foreseeable.

Specific Effects

Carcinogenic effects:

Mutagenic effects:

Reproductive toxicity:

Target Organ Effects:

None reasonably foreseeable

None reasonably foreseeable

Eyes, Skin, Respiratory System

12. ECOLOGICAL INFORMATION

Ecotoxicity: No information available

Product Name: PERMA POXY 4 MINUTE MULTI-METAL Item No. 35203

STICK

13. DISPOSAL CONSIDERATIONS

Waste from Residues: According to the European Waste Catalogue, Waste Codes are not product specific,

but application specific. Waste codes should be assigned by the user based on the

application for which the product was used.

14. TRANSPORT INFORMATION

IATA (Air)

Proper Shipping Name: Not regulated Not applicable UN/ID No: Not applicable

IMDG (Vessel)

Proper shipping name: Not regulated Hazard Class: Not applicable UN/ID No: Not applicable Marine Pollutant: None

ADR/RID

Proper Shipping Name: Not regulated Hazard Class: Not applicable

UN/ID No: None

15. REGULATORY INFORMATION

This product is classified in accordance with Annex VI to Directive 67/548/EEC

Contains epoxy constituents: See information supplied by the manufacturer.

Indication of Danger: Xi - Irritant

Names of the ingredients given on the warning label:

bisphenol

R -phrase(s):

R36/38 - Irritating to eyes and skin

R43 - May cause sensitization by skin contact

S -phrase(s):

S 2 - Keep out of the reach of children

S24/25 - Avoid contact with skin and eyes

S26 - In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S37 - Wear suitable gloves

16. OTHER INFORMATION

Risk Phrases mentioned in Section 3:

R43 - May cause sensitization by skin contact.

R36/38 - Irritating to eyes and skin.

Prepared By: Denise Boyd, Manager- Revision Date: February 14, 2012

Environmental, Health & Safety

Company: ITW Permatex 10 Columbus Revision Number: 6

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